

PIG Latching Lid for Fiber Drum

Instructions

Step 1 — Remove Lid from Ring

Remove the hairpin and hinge pin from the hinge bracket. Set the lid aside.

Step 2 — Attach Retaining Ring

Open the clamp lever on the retaining ring and place the latching lid ring around the metal lip of the drum. Place the retaining ring tabs in the groove on the lip.

Step 3 — Secure the Retaining Ring

Close the lever, making sure the retaining ring tabs remain in place in the groove.

Step 4 — Attach Lid

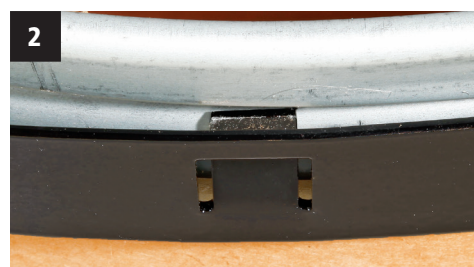
Place the lid on top of the drum and replace the hinge pin and hairpin.

Step 5 — Make Sure Latch is Properly Adjusted

When the lid is closed and latched, the latch bar should contact the middle of the flat surface on the latch finger. If it does not, adjust the latch bar.

To adjust the latch bar, open the lid, then loosen the hex bolt on each side of the latch bar using a $\frac{3}{8}$ " wrench. Slide the latch bar as needed, secure the hex bolts and retest the lid closure.

NOTE: The latch finger may not be centered on the latch bar, but that is normal and will not affect the lid seal.



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