PIG Multi-Purpose Epoxy Putty plugs or seals practically anything that leaks. It patches holes and cracks and mends metals, wood, glass, masonry, ceramics and many plastics. It can also be drilled, tapped, filed, sanded and painted like metal. Functional cure occurs in 60 minutes.

**Instructions**

For best results use a detergent or degreaser to first clean the surface, then roughen the surface with a file or coarse sandpaper for best adhesion.

**Mixing Directions**

**Step 1** — Break or cut off desired amount.

**Step 2** — Twist and knead until uniform color is achieved — no streaks.

**Step 3** — Apply AT ONCE to surface (3-5 minute work life).

**Step 4** — Remove excess before it hardens.

**Tips**

- Starts to harden 2 minutes after mixing. Repair should be in place before hardening starts
- A smooth finish can be achieved by rubbing with wet finger or damp cloth before hardening begins.
- Can be drilled, filed, tapped, sanded and machined after an hour of curing (hardening).
- Wash hands thoroughly with soap and water after using.

**Applications & Uses**

- **Plumbing Repairs**
  - Sink traps, oil and water tanks, pipe joints, drain leaks, etc.

- **Auto Repair**
  - Metal strips, small dent repair, fuel tanks, radiators, etc.

- **Custom-Formed Gaskets**
  - For permanent sealing and bonding.

- **Underwater Repair**
  - Concrete swimming pools, tanks, etc.

- **Electrical**
  - Use in place of tape, ceramic connectors, knobs, etc.

- **Underwater Repair**
  - Concrete swimming pools, tanks, etc.

**Instructos para el mezclado**

**Paso 1** — Desprenda o corte la cantidad necesaria.

**Paso 2** — Retuerza y amase hasta lograr un color uniforme, sin vetas.

**Paso 3** — Aplique DE INMEDIATO sobre la superficie (funciona durante 3-5 minutos).

**Paso 4** — Remueva el exceso antes de que endurezca.

### Consejos

- Comienza a endurecer 3-5 minutos después del mezclarse. La reparación debe completarse antes de que comience a endurecer. El curado final ocurre a los 60 minutos.
- Para obtener un acabado suave, frótese con un dedo mojado o un trapo húmedo antes de que comience a endurecer.
- La mansilla puede taladrarse, rellenarse, golpearse, lijarse o fresarse una hora después de su fijación (endurecimiento).
- Lávese siempre las manos con agua y jabón después de utilizarla.

### Performance Data

<table>
<thead>
<tr>
<th>Property</th>
<th>Value</th>
</tr>
</thead>
<tbody>
<tr>
<td>Shelf Life at 75°F (24°C), minimum</td>
<td>24 months</td>
</tr>
<tr>
<td>Shore D Hardness at Full Cure (24 hrs)</td>
<td>75</td>
</tr>
<tr>
<td>Lap Shear Tensile Strength On Steel (1&quot; x 1&quot; x 1/16&quot;)</td>
<td>900 lbs (6.2 MPa)</td>
</tr>
<tr>
<td>Compressive Strength</td>
<td>8,000 psi (55 MPa)</td>
</tr>
<tr>
<td>Density</td>
<td>15.8 lbs/gal, 1.9 gm/cm³</td>
</tr>
<tr>
<td>Shrinkage</td>
<td>&lt;1%</td>
</tr>
<tr>
<td>Non-Volatile Content</td>
<td>100%</td>
</tr>
<tr>
<td>Electrical Resistance</td>
<td>30,000 megarohms</td>
</tr>
<tr>
<td>Dielectric Strength</td>
<td>300 volts/mil</td>
</tr>
</tbody>
</table>

### Storage

- Best conditions are at room temperature. Freezing, humidity, and high temperatures will not affect performance of unused putty. If frozen, warm for a few minutes first for easier mixing.

### Shelf Life

Tests have shown this product lasts 24 months when stored in its original sealed tube.