



Instruction Sheet

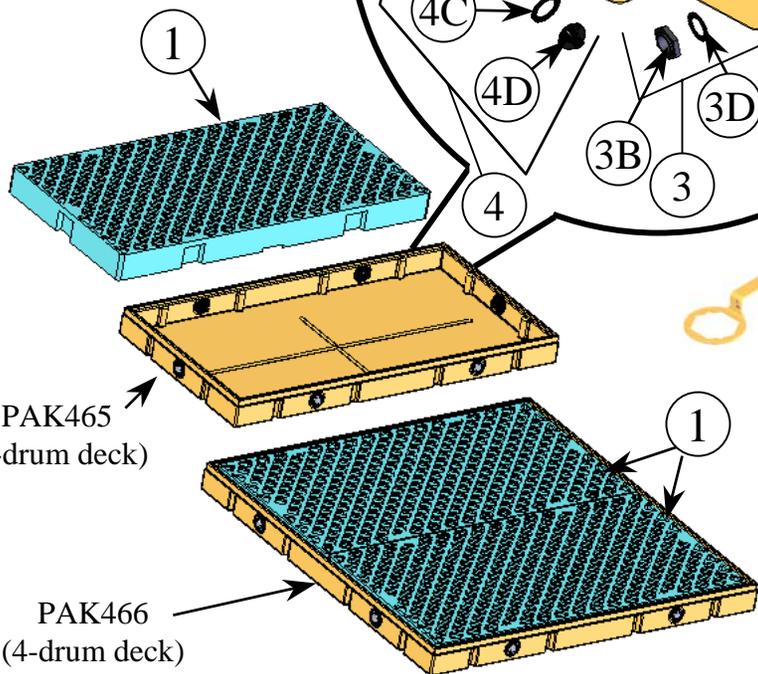
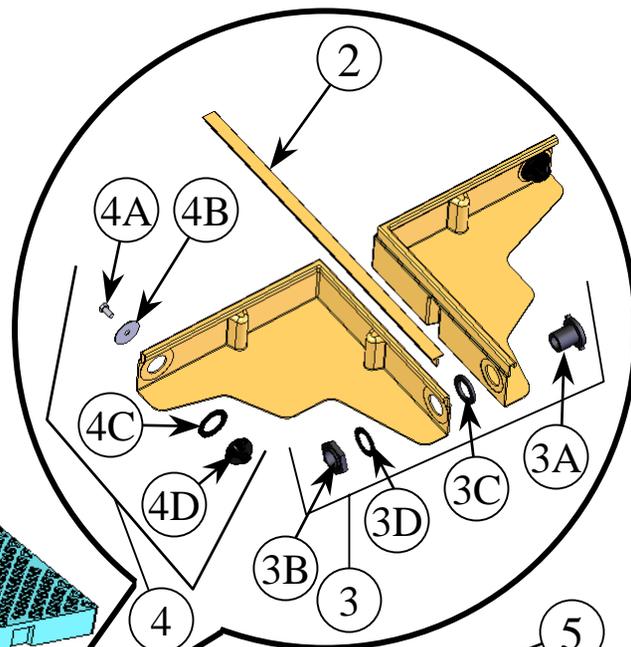
In North America phone:
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PAK465, PAK466

Assembly Instructions for Connecting Multiple Modular Spill Decks

Note: Make sure all plug assemblies are tight before putting this product in use.

| ITEM # | PART # | DESCRIPTION |
|--------|--------|---------------------------|
| 1 | PAK469 | 26" x 52" GRATE |
| 2 | 70263 | CHANNEL |
| 3 | PAK561 | BULKHEAD FITTING ASSEMBLY |
| 3A | ----- | BULKHEAD FITTING |
| 3B | ----- | HEX NUT |
| 3C | ----- | RUBBER WASHER |
| 3D | ----- | PLASTIC WASHER |
| 4 | PAK578 | PLUG ASSEMBLY |
| 4A | ----- | 3/8" -16UNC X 3/4" BOLT |
| 4B | ----- | 1/16" THICK WASHER |
| 4C | ----- | NEOPRENE WASHER |
| 4D | ----- | PLUG BASE |
| 5 | 600037 | WRENCH |



- STEP 1** Remove Grate/s (1) and Plug Assemblies (4) from units to be connected.
- STEP 2** Remove Bulkhead Fitting Assemblies (3) and Channel/s (2) from box.
- STEP 3** Align the units so that the holes will match up to each other. Leave about a six inch gap between the units.
- STEP 4** Take a Bulkhead Fitting Assembly and remove the reverse threaded Hex Nut (3B) Plastic Washer (3D) and Rubber Washer (3C). Place Bulkhead Fitting (3A) thru one of the holes on the inside of the Spill Deck.
- STEP 5** Repeat step 3 for other holes.
- STEP 6** Place the Rubber Washer (3C) over the Bulkhead Fitting(s) (3A) on the outside of the spill deck.
- STEP 7** Carefully pull the two Spill Decks together, making sure the Rubber Washer (3C) stays between the decks.
- STEP 8** Align the 2 decks and insert Bulkhead Fitting (3A) thru mating hole(s) in other deck. Place the Plastic Washers (3D) over the Bulkhead Fittings (3A). Then, place the reverse threaded Hex Nuts (3B) on the Bulkhead Fittings (3A). Do not tighten.
- STEP 9** Place the Channels (2) between the edges where the two Spill Decks meet. Silicone caulk can be used in conjunction with the Channels if desired.
- STEP 10** Once the whole deck assembly is configured, take the provided wrench (5) and tighten the Hex Nuts (3B) evenly, making sure the Rubber Washers (3C) are compressed.
- STEP 11** Place the (1) Grates back into the Decks.