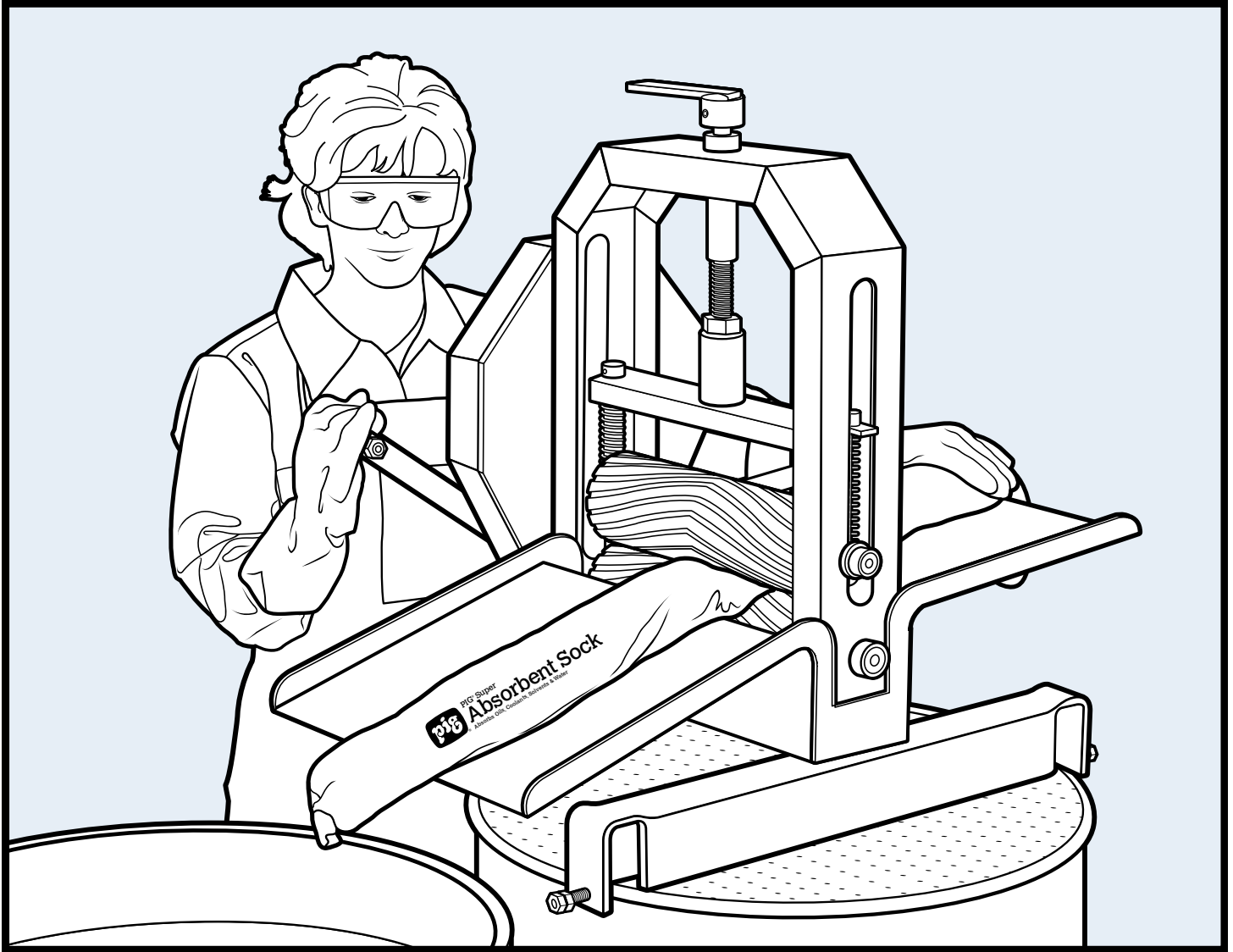


PIG Absorbent Wringer

Instructions and Assembly



New Pig

One Pork Avenue
Tipton, PA 16684-0304

newpig.com

North America: **1-800-468-4647**

Europe: **+31 (0)76 596 92 50**

China: **+86-21-400 921 5178**

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UK: **0800 919 900**

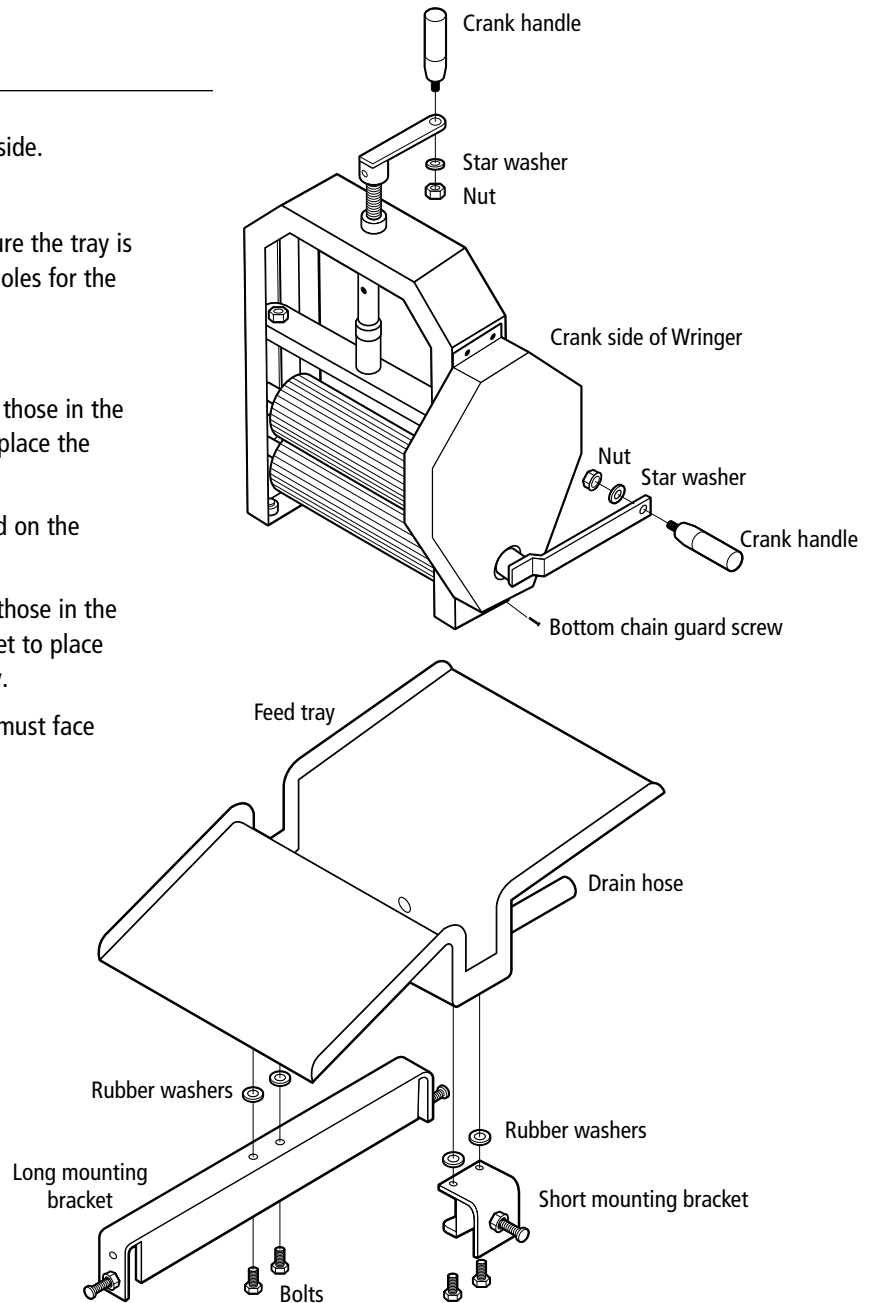
Outside North America: **+1-814-684-0101**

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PIG Absorbent Wringer

Steps for Easy Assembly

1. Place the Absorbent Wringer frame on its non-crank side.
 2. Remove the bottom chain guard screw.
 3. Place the feed tray on the bottom of the frame. Be sure the tray is in between the chain guard and the frame, and the holes for the chain guard screw are aligned.
 4. Replace screw but do not tighten completely.
 5. Line up the holes in the short mounting bracket with those in the tray and the crank side of the frame. Don't forget to place the rubber washers between the bracket and the tray.
 6. Insert the bolts from the bottom. The nuts are welded on the inside of the frame, but do not tighten completely.
 7. Line up the holes in the long mounting bracket with those in the tray, and the non-crank side of the frame. Don't forget to place the rubber washers between the bracket and the tray.
- NOTE:** The wide gaps in the long mounting bracket must face away from the wringer.
8. Insert the bolts from the bottom.
 9. Tighten all bolts and screws.
 10. The drain hose should be positioned to allow easy access to your drum's bung hole opening.



Tools Required:

- $\frac{1}{16}$ " box or open-end wrench (1)
- 19 mm box or open-end wrench (1)
- Adjustable wrench (1)
- 6 mm Allen wrench (1)
- $\frac{1}{16}$ " socket and ratchet (1)

Parts List for Assembly:

- Black plastic handle (2)
- Mounting bracket (long) (1)
- Mounting bracket (short) (1)
- Nut for handle (2)
- Star washer (2)
- Rubber washer (4)

How to Use Your PIG Absorbent Wringer

1. Attach the Absorbent Wringer to your liquid collection drum. Secure the wringer by tightening the three mounting bolts using a $\frac{9}{16}$ " wrench. Be sure the drain hose is placed into the bung hole when using a closed-head drum.

NOTE: The bottom holes in the mounting bracket are for closed-head drums and the top holes are for open-head drums.

2. Adjust the gaps between the rollers. Use the hand crank on the top of the Absorbent Wringer to adjust the distance between the rollers to accommodate the absorbent.

3. Feed the absorbent into the Absorbent Wringer. Using the feed tray as a guide, slide the saturated absorbent into the rollers while turning the crank counter-clockwise. Continue cranking until the absorbent slides down the tray into your solids collection drum.

4. A PIG Super Absorbent Sock (PIG212) is included. For questions on compatible absorbents, call 1-800-HOT-HOGS.

HELPFUL HINTS

- Do not mix different waste fluids (e.g., coolants, oil) in the same drum. The Absorbent Wringer can be moved easily from one drum to another.
- We do not recommend using fiber drums because the mounting bolts will go through the drum.
- Try decreasing the distance between the rollers and squeezing the absorbent again to reclaim as much liquid as possible.
- To save time and prevent bursting of the sock ends, feed both ends of the sock into the rollers at the same time.

NOTICE

The PIG Absorbent Wringer Waste Minimization System is designed to remove spent coolants, oils and non-flammable liquids from absorbent mats, socks and pillows to facilitate liquid recycling efforts.

Facilities need to know and understand regulations surrounding their material handling and recycling efforts. Wringing absorbents that contain listed or characteristic hazardous wastes may constitute treatment under Resource Conservation Recovery Act (RCRA) Regulation (40 CFR 260.10). Federal and State Inspectors do not interpret this regulation uniformly, and it is advisable to contact the jurisdiction having authority if clarifications are needed.

ID	QTY	Description
1	1	Adjustment Rod
2	1	Closed-Head Mount Bracket
3	1	Idler Arm
4	1	Closed-Head Support Bracket
5	1	Tension Stop
6	2	Spring Rod
7	1	Roller Top Follower
8	1	Roller Bottom Drive
9	2	Plastic Handle
10	1	Adjustment Crank
11	1	Drive Crank
12	1	Tension Adjustment Bracket
13	1	Wringer Frame
14	1	Chain (3')
15	1	Key $\frac{3}{16}$ " x $\frac{7}{8}$ "
16	1	Key $\frac{3}{16}$ " x $2\frac{3}{4}$ "
17	1	Sprocket ($\frac{5}{8}$ " Bore)

ID	QTY	Description
18	1	Sprocket ($\frac{1}{2}$ " Bore)
19	2	Sprocket w/Keyway
20	1	$\frac{3}{4}$ " Steel Collar
21	2	$\frac{1}{2}$ " Steel Collar
22	1	Spring, Blue Die
23	1	Spring, Red Die
24	2	Bushing
25	2	Bushing
26	1	$\frac{3}{8}$ " Spring
27	4	$\frac{3}{8}$ "-16UNC x 1" Flange Bolt

ID	QTY	Description
28	2	$\frac{3}{8}$ "-16UNC x $1\frac{3}{4}$ " Hex Bolt
29	1	$\frac{3}{8}$ "-16UNC x $1\frac{1}{2}$ " Hex Bolt
30	3	$\frac{3}{8}$ " - 16UNC Hex Nut
31	2	12 mm Hex Nut
32	2	12 mm Lockwasher
33	2	$\frac{1}{16}$ " x 1" Cotter Pin
34	1	$\frac{1}{2}$ " Flatwasher
35	2	$\frac{5}{8}$ " Flatwasher
36	1	$\frac{1}{4}$ " x 1" Roll Pin
37	1	$\frac{1}{4}$ " x $1\frac{1}{2}$ " Roll Pin
38	2	$\frac{3}{4}$ " Flatwasher
39	1	Chain Guard
40	3	10-32UNC x $\frac{3}{8}$ " Screw
41	1	Drain Pan
42	1	Hose Clamp
43	1	Drain Hose (10 $\frac{1}{2}$ ")
44	4	Rubber Washer

