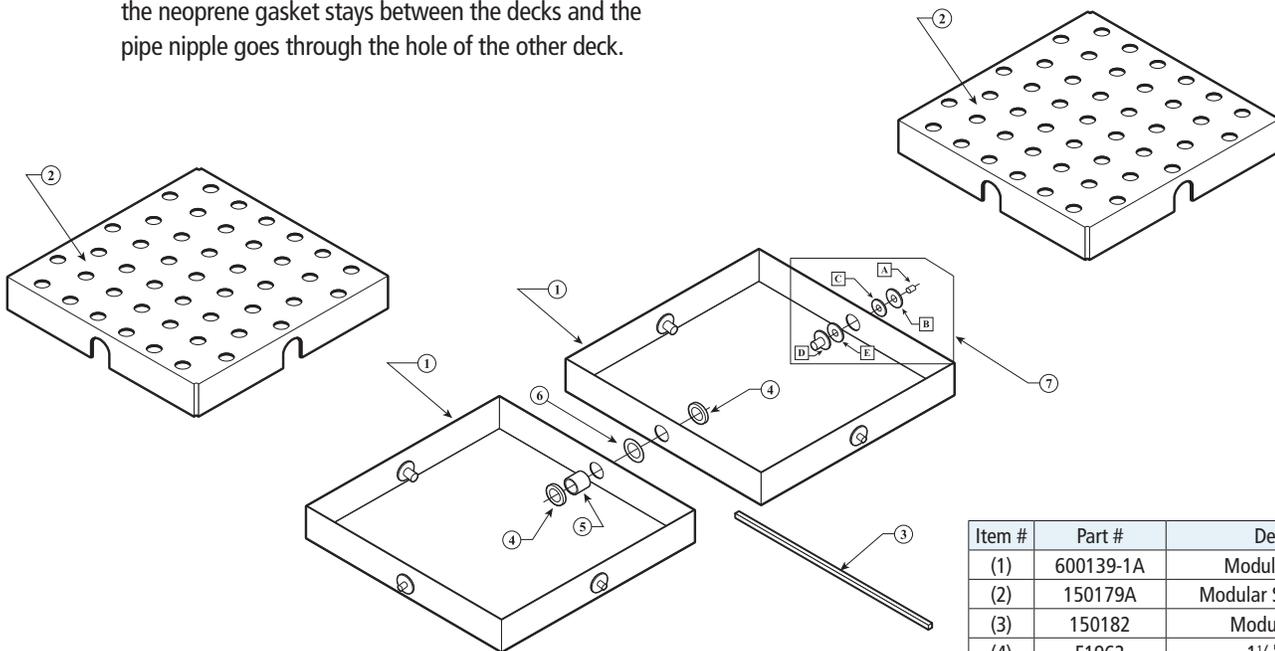


# PIG Steel Modular Spill Deck

## Instructions – Assembly of two modular spill decks (PAK646)

- Step 1** Remove one plug assembly (7) from one side of the modular spill deck (1) on both of the units.
- Step 2** Align the units so that the holes will match up to each other. Leave about a 6" gap between the units.
- Step 3** Take a 1¼" hex nut (4) and screw it on to the 1¼" pipe nipple (5) about ½". Place this through one of the holes on the inside of the spill deck.
- Step 4** Place the neoprene gasket (B) over the pipe nipple on the outer side of the spill deck.
- Step 5** Carefully pull the two spill decks together, making sure the neoprene gasket stays between the decks and the pipe nipple goes through the hole of the other deck.

- Step 6** Once the two spill decks are together and everything is in line, place the other 1¼" hex nut on the pipe nipple.
- Step 7** Take the wrench from each spill deck and tighten the hex nuts evenly so that the pipe nipple is divided equally between the two decks. Make sure the hex nuts are tight.
- Step 8** Place the modular channel (3) over the edge where the two spill decks meet.
- Step 9** Place the modular grates (2) in the spill decks.



Item #	Part #	Description
(1)	600139-1A	Modular Spill Deck
(2)	150179A	Modular Spill Deck Grate
(3)	150182	Modular Channel
(4)	F1962	1¼" Hex Nut
(5)	F1963	1¼" Pipe Nipple
(6)	F1959	2½" Neoprene Gasket
(7)	—	Plug Assembly
(A)	F1464	¾" – 16UNC x ¾" Bolt
(B)	F1958	2" O.D. Steel Washer
(C)	F1969	1¾" O.D. Steel Washer
(D)	P1039	Nut Assembly
(E)	P1961	2" O.D. Neoprene Washer
—	150193	Modular Wrench

**NOTE:** Make sure all plug assemblies are tight before putting this product in use.



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