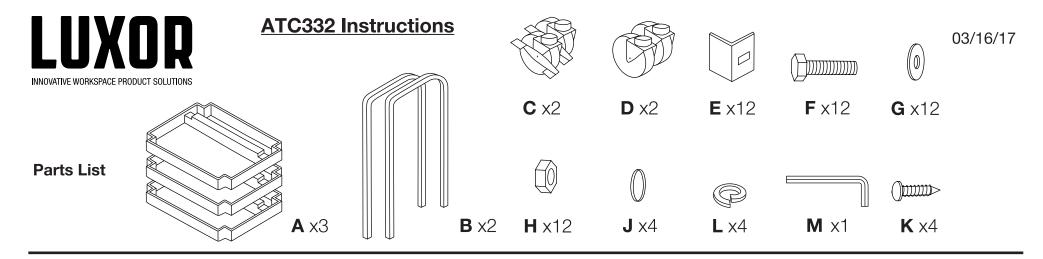
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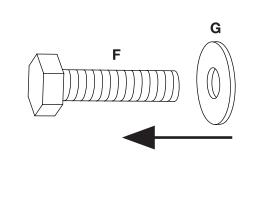
Take one Tubular Frame **B** and lay flat. Hold Molded Tray **A** to desired height.

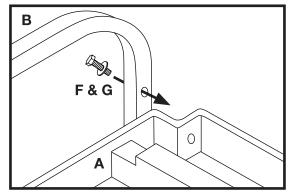
Α

В



Gather 2 Angle Brace **E**, 2 Hex Bolt **F**, 2 Washer **G** and 2 Nut **H** pieces. Put Washer **G** onto Hex Bolt **F**. Then, insert the combined pieces into the hole on Tubular Frame **B** coming from the outside.

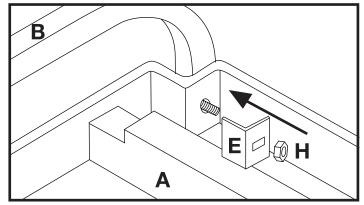




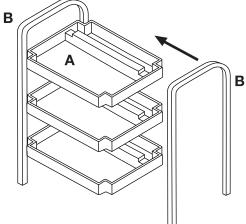


Take Angle Brace **E** and put it on the inside of Molded Tray **A** over Hex Bolt **F**. Take Nut **H** and put it on the end of Hex Bolt **F** and tighten.

Note: Do not tighten screws all the way.

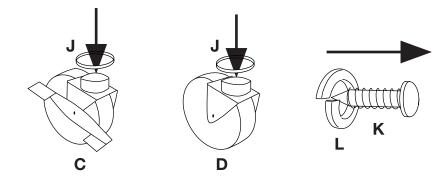


Attach the 2 remaing Molded Tray **A** pieces onto the Tubular Frame **B** as Step 1. Assemble the second Tubular Frame **B** onto the other side of the Molded Tray **A** pieces.



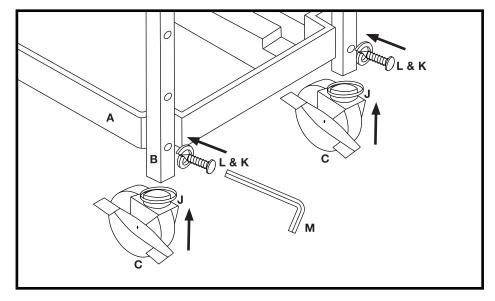


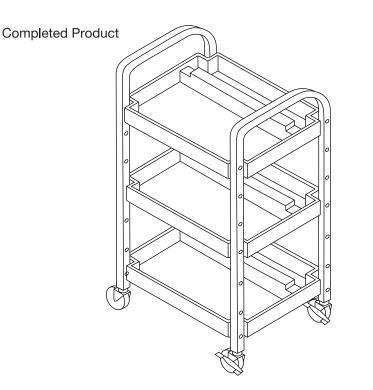
Gather 2 Caster **C**, 2 Caster **D**, 4 Spring Washer **L**, 4 Screw **K**, and 4 Ring Seater **J**. Put 1 Ring Seater **J** over the stem of Caster **C** and 1 over the stem of Caster **D**. Then put Spring Washer **L** over Screw **K**. Repeat for all of the pieces.





Hold Caster C (with Ring Seater J on it) up in the bottom of Tubular Frame
B. Insert Screw K (with Spring Washer L on it) into the frame and using Hex
Wrench M, secure the Caster. Do the same with all of the Casters.
Note: Both Caster C pieces should be attached on the same side as shown.
Note: Once Casters are attached, go back and tighten all Screws until secure.





For Questions about this product call 800-323-4656 or email us at customerservice@luxorfurn.com