

Proline Workbench 60" Plastic Laminate Work Surface

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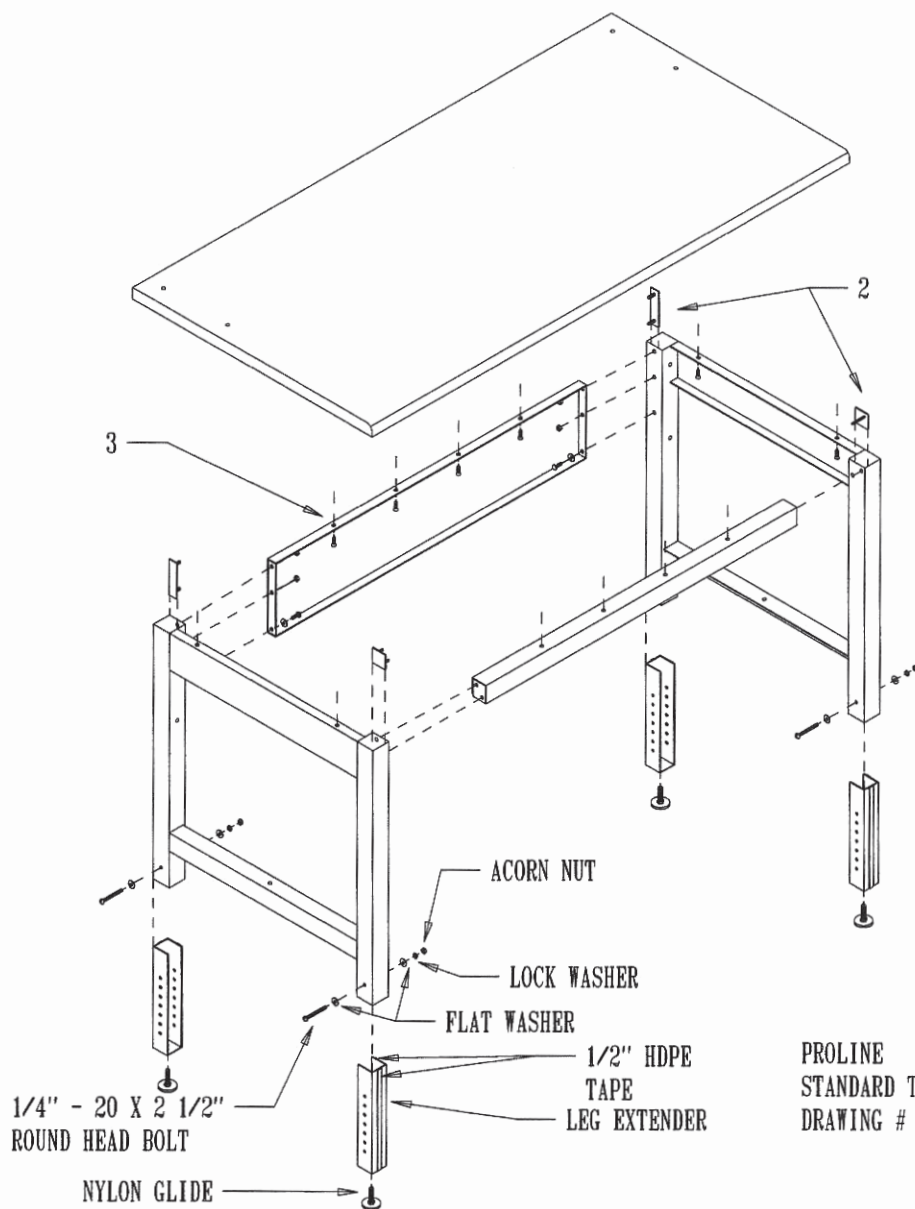
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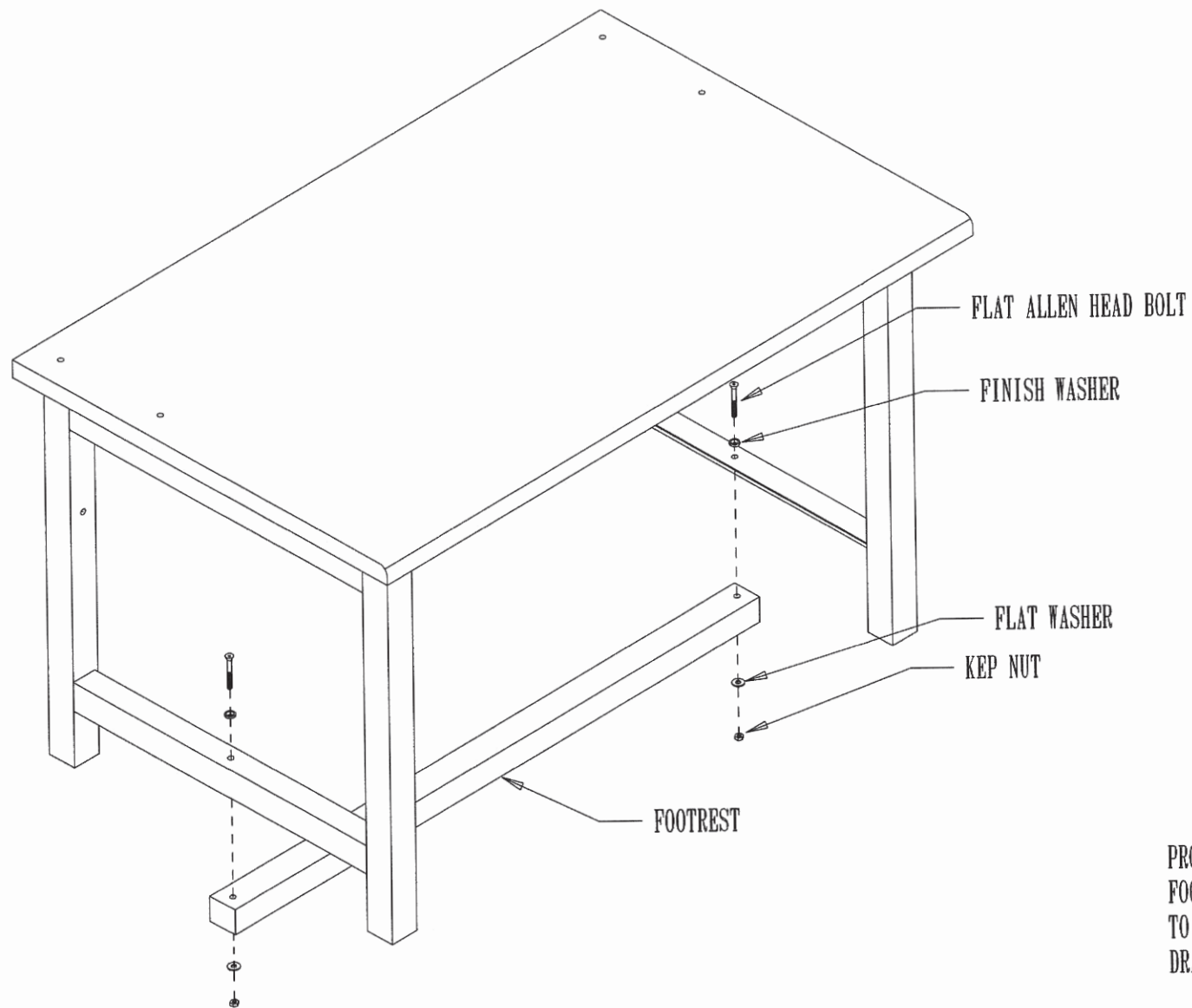
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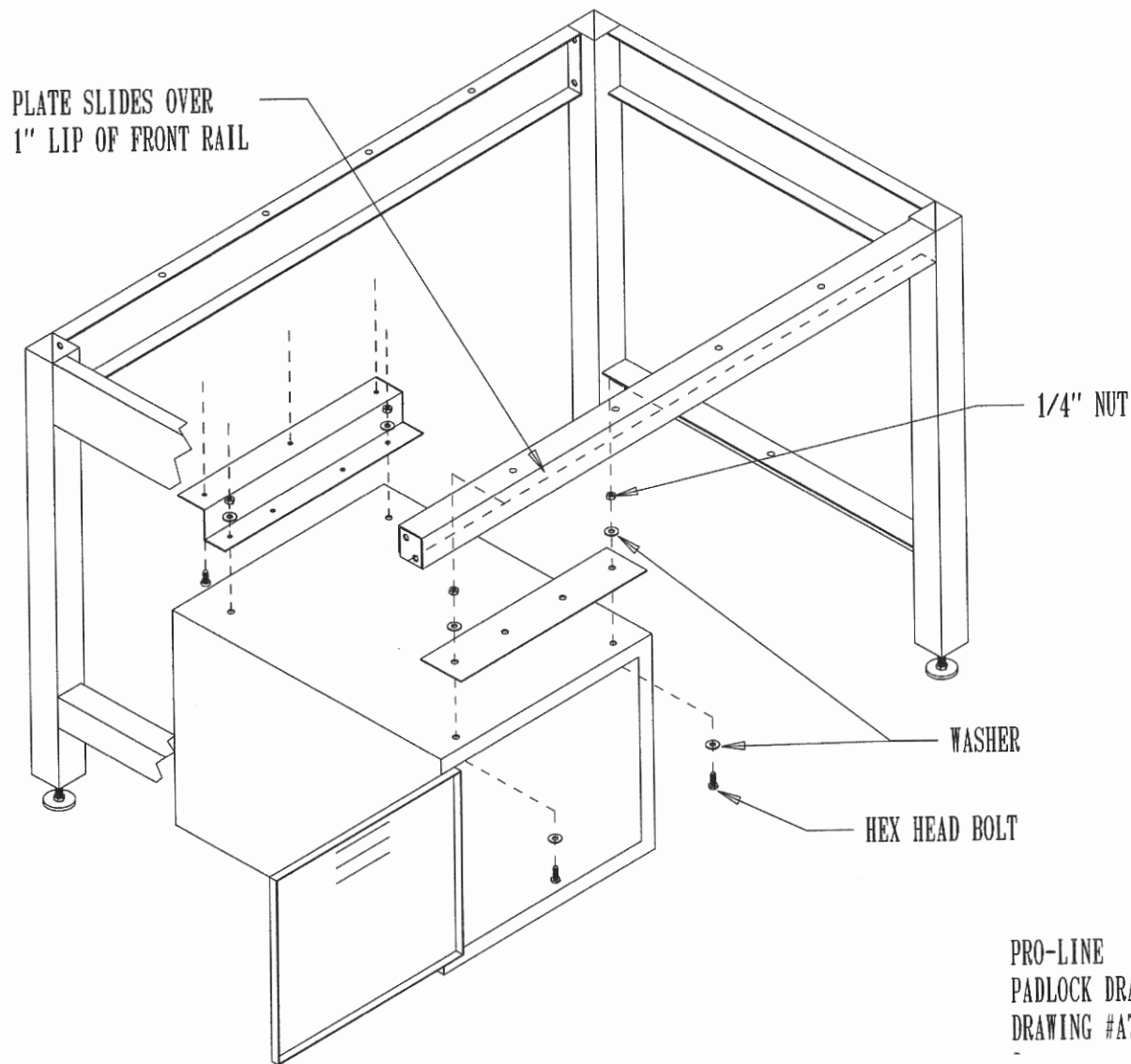
PROLINE
STANDARD TSHD BENCH ASSEMBLY
DRAWING # A7715

- 1) SLEEVE LEG EXTENDER INTO LEG AT DESIRED HEIGHT AND PLACE BOLT BOLT ASSEMBLY AS SHOWN AND TIGHTEN.
- 2) SCREW NYLON GLIDES INTO LEG EXTENDERS
- 3) ASSEMBLE FRONT AND BACK RAIL USING STUD PLATES AND LOCK NUTS PROVIDED. THE 2 X 2 X 1 CHANNEL IS FOR THE FRONT OF THE UNIT AND THE 1 X 8 CHANNEL IS FOR THE REAR THEN ATTACH THE 1/4" - 20 X 3/4" HEX HEAD BOLT AND FLAT WASHER TO THE BOTTOM MOST HOLE IN THE BACK RAIL (BEFORE TIGHTENING NUTS MAKE SURE THAT THE FRONT RAIL AND BACK RAIL ARE PUSHED INWARD APPROXIMATELY 1/8" TO ALLOW THE WORKSURFACE TO BE MOUNTED PROPERLY)
NOTE: HOLES IN RAILS SHOULD BE FACING UP
- 4) PLACE WORKSURFACE BOTTOM UP ON A PROTECTED SURFACE (TO PROTECT LAMINATE FROM SCRATCHES) PLACE ASSEMBLED FRAME ON BACKSIDE OF TOP, LOCATE FLUSH WITH BACK EDGE OF LEG. (SEAM OF EDGING TO BACK). USE #28 DRILL BIT AND PRE-DRILL HOLES 1/2" DEEP AND SCREW #12 X 3/4" SCREWS IN TO SECURE FRAME TO TOP.
- 5) SET BENCH UPRIGHT AND ADJUST NYLON GLIDES TO LEVEL



1) ASSEMBLE FOOTREST AS SHOWN USING
1/4" - 20 X 2 1/4" FLAT ALLEN HEAD BOLT,
FINISH WASHER, FLAT WASHER AND KEP
NUTS PROVIDED .

PRO-LINE
FOOTREST ASSEMBLY
TO A TSHD BENCH
DRAWING #A7715



1) MOUNT BRACKETS AS SHOWN TO THE PADLOCK DRAWER USING 1/4" HEX HEAD BOLTS, NUTS AND WASHERS (TIGHTEN BOLTS ON REAR BRACKET BUT LEAVE BOLTS ON FRONT PLATE LOOSE)

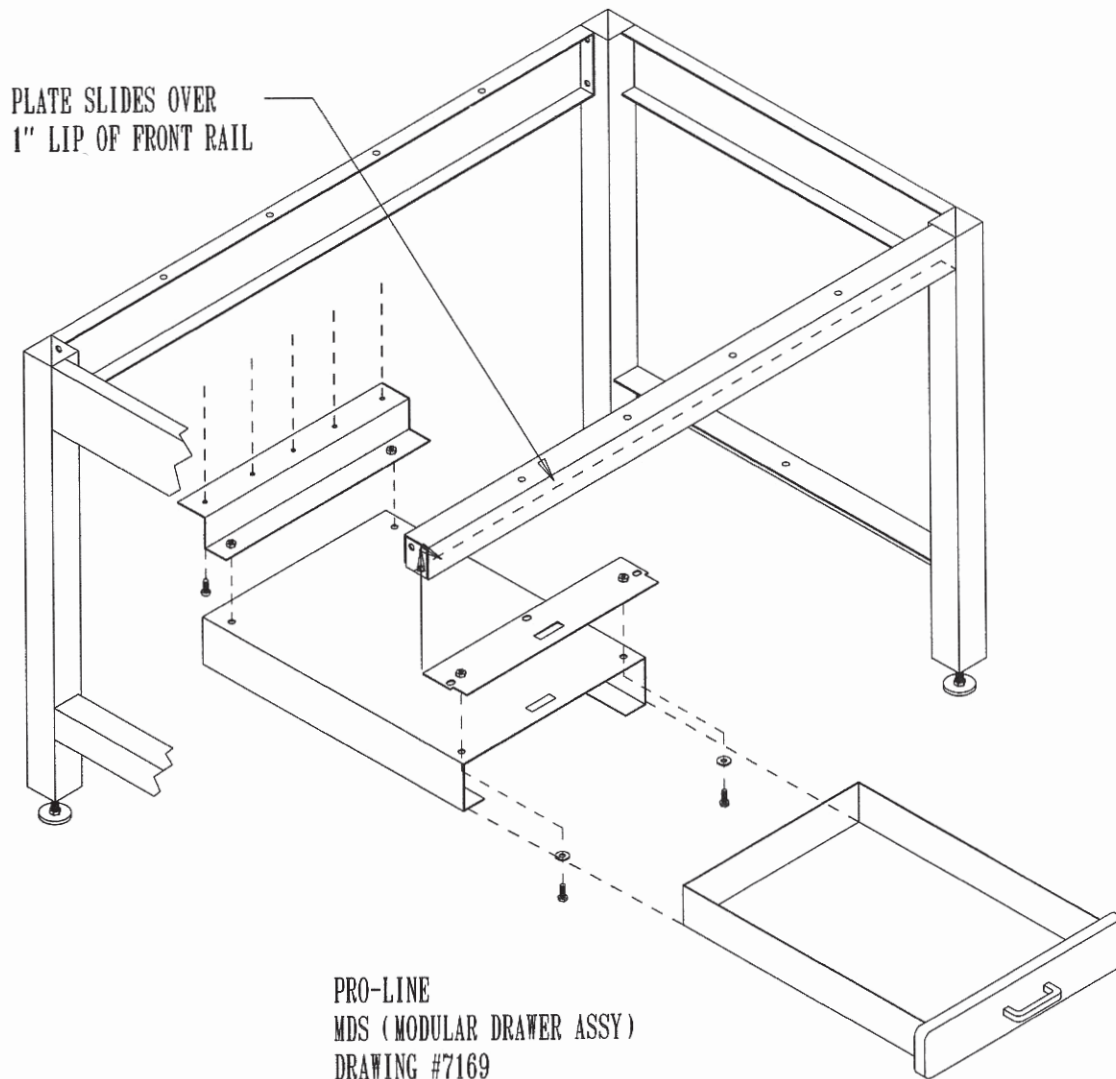
2) SLIDE PADLOCK DRAWER OVER FRONT RAIL OF BENCH SANDWICHING FRONT RAIL BETWEEN PADLOCK DRAWER AND PLATE

3) SET THE PADLOCK DRAWER AS CLOSE TO THE LEFT LEG AS POSSIBLE AND FLUSH WITH THE FRONT RAIL

4) INSTALL #12 PHILLIPS PAN HEAD SCREWS THROUGH REAR BRACKET AND INTO BOTTOM OF THE WORKSURFACE. TIGHTEN THE BOLTS SECURING THE FRONT HANGING PLATE

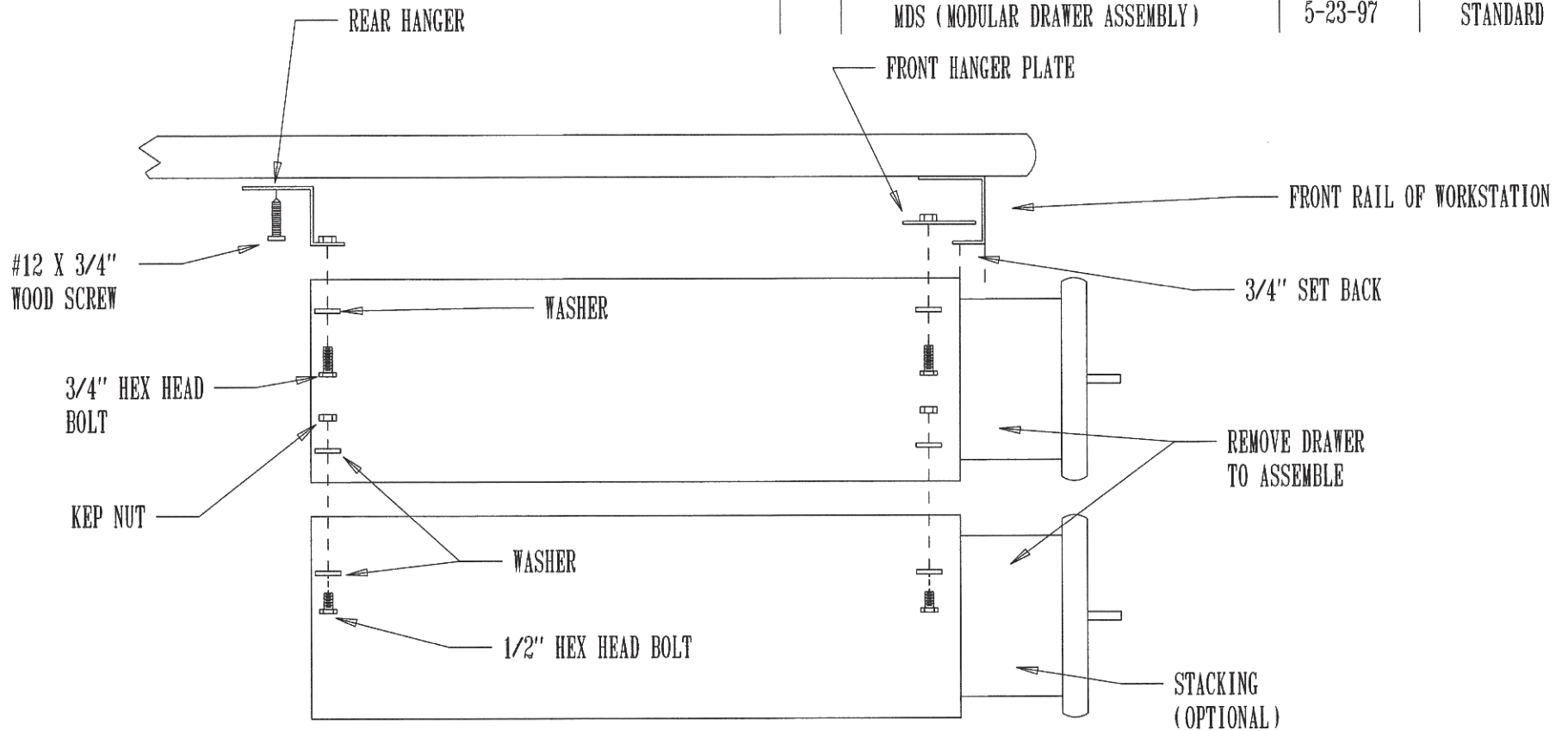
**** NOTE **** PADLOCK DRAWERS ARE MORE EASILY MOUNTED WHEN BENCH IS FLIPPED UPSIDE DOWN

PRO-LINE
PADLOCK DRAWER ASSEMBLY
DRAWING #A7715



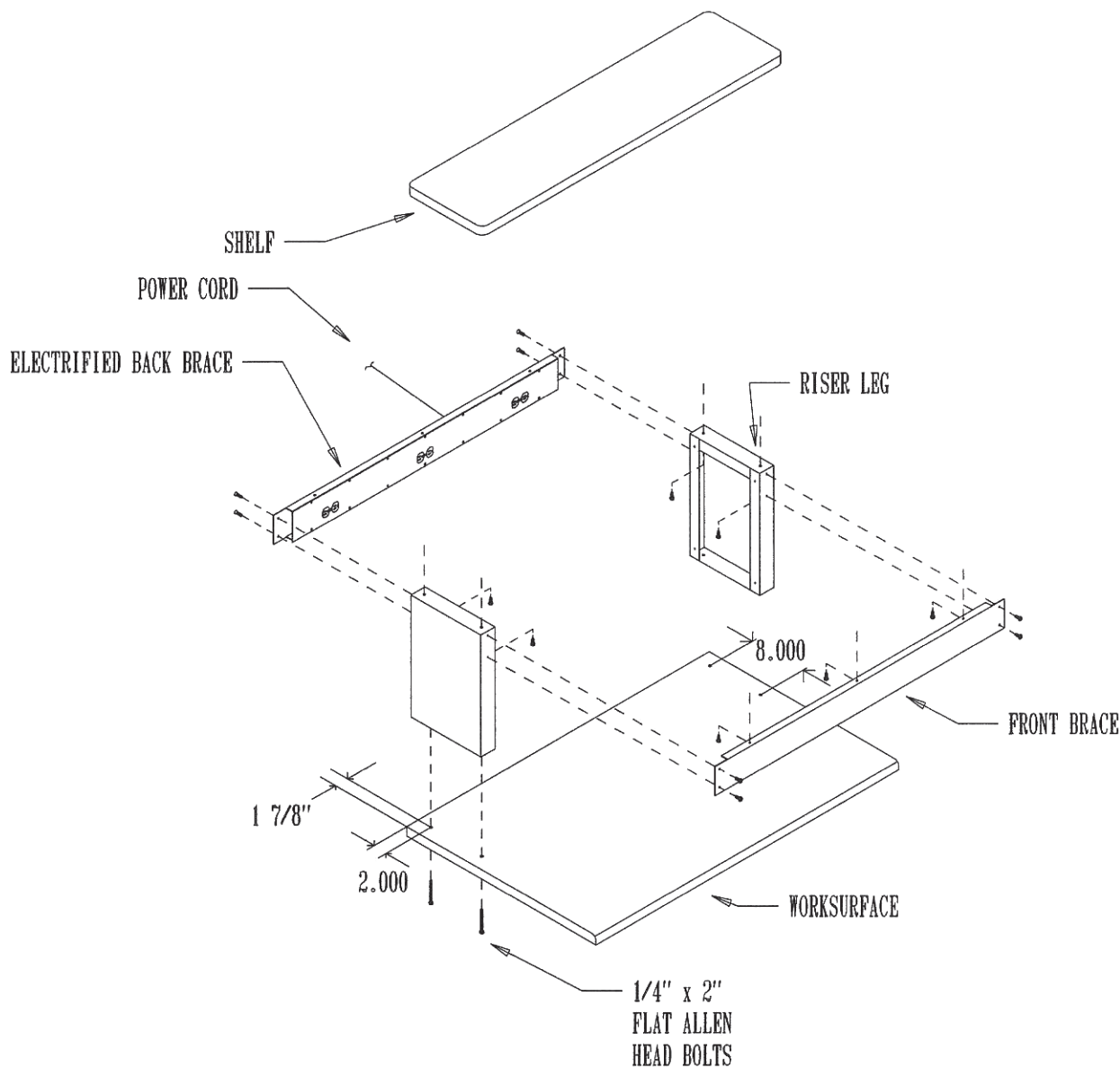
- 1) REMOVE DRAWER FROM HOUSING
- 2) MOUNT BRACKETS TO DRAWER USING
1/4" X 3/4" HEX HEAD BOLTS AND WASHERS
AS SHOWN
(TIGHTEN BOLTS ON REAR BRACKET BUT LEAVE BOLTS ON FRONT PLATE LOOSE)
- 3) SLIDE HOUSING OVER FRONT RAIL OF
BENCH SANDWICHING FRONT RAIL BETWEEN
HOUSING AND PLATE
- 4) SET DRAWER HOUSING A MINIMUM OF 1"
AWAY FROM LEG AND 3/4" SET BACK
FROM FRONT RAIL
- 5) INSTALL FIVE (5) #12 PHILLIPS PAN HEAD
SCREWS THROUGH REAR BRACKET AND
INTO BOTTOM OF THE WORKSURFACE.
TIGHTEN THE BOLTS SECURING THE FRONT
HANGING PLATE

**** NOTE **** DRAWERS ARE MORE EASILY
MOUNTED WHEN BENCH IS FLIPPED UPSIDE DOWN



REVISIONS			
REV	DESCRIPTION	DATE	APPROVED
	MDS (MODULAR DRAWER ASSEMBLY)	5-23-97	STANDARD

				MICHAEL SUPLINSKAS			
				PRO-LINE			
				SIZE	FSCM NO.	DWG NO.	REV
						A7715GR-4	
				SCALE			



1) IF WORKSURFACE IS NOT ALREADY PREDRILLED, DRILL THE WORKSURFACE WITH 3/8" DIA. DRILL BIT PER DIMENSIONS ON DRAWING.

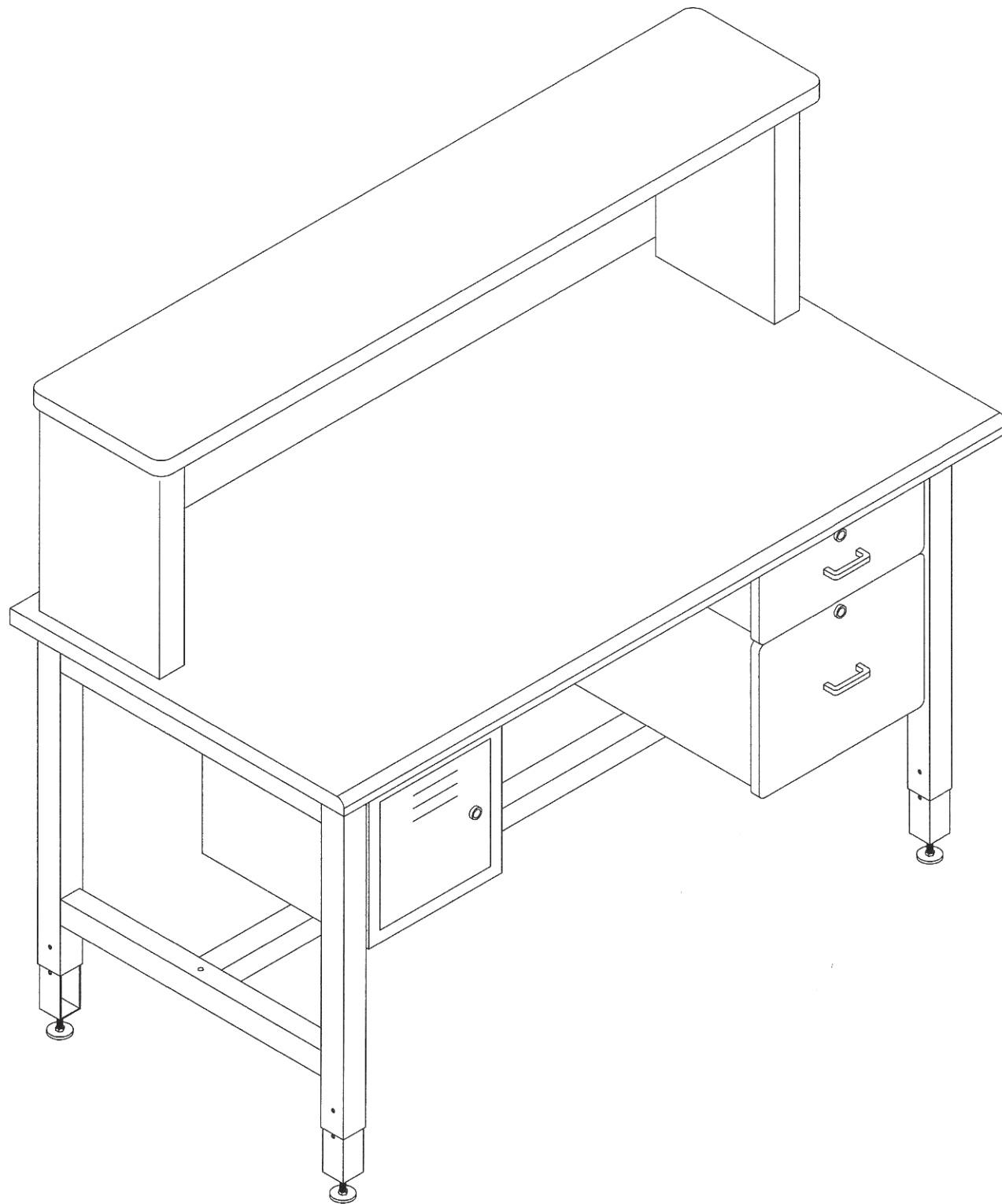
1A) IF YOU HAVE PURCHASED OUR OPTIONAL PANEL COVERS PLEASE REFER TO DRAWING #A7318 (S-2EP ELECTRICAL PANEL) OR DRAWING #A7319 (S-2 ENCLOSURE PANEL) BEFORE CONTINUING TO STEP 2

2) MOUNT THE ELECTRICAL BACK BRACE AND FRONT BRACE TO RISER LEGS USING 1/4" - 20 X 3/4" TRUSS HEAD BOLT.

3) MOUNT SHELF EVENLY ON RISER ASSEMBLY (FRONT BRACE AND RISER LEGS) USING #12 X 3/4" PHILLIPS PAN HEAD SCREWS (MAKE SURE THAT THE "SEAM OF THE "T" MOLD EDGE IS FACING THE REAR OF THE STATION AND THAT THERE IS EQUAL OVERHANG ON EITHER SIDE AND 1/2" OVERHANG IN THE BACK.

4) MOUNT RISER LEG ASSEMBLY TO THE WORKSURFACE WITH 1/4" X 2" FLAT ALLEN HEAD BOLTS PROVIDED.

PRO-LINE
RISER SHELF ASSEMBLY (-3 SERIES)
WITH ELECTRIC BACK BRACE
DRAWING #A7715



PRO-LINE
COMPLETED DRAWING
OF TSHD WITH PLASTIC LAM.
DRAWING #A7715