# PIG Non-Slip Epoxy Tread Kit

### **Frequently Asked Questions**

### Q: Can I apply PIG Non-Slip Epoxy Treads in cold weather applications?

A: Yes, as long as you stay within the recommended application temperature range of 45°F (7.2°C) to 95°F (35°C). Lower temperatures will affect viscosity and increase cure time, but you can use any of the following methods for better results:

- Warm the epoxy cartridge prior to installation, making it easier to dispense and spread, using hot water baths, hair dryers, low-temperature warming ovens, warm vehicles or light bulbs
- Warm the applied epoxy after installation, using a hair dryer or heat gun, being very careful not to overheat
- Warm the surface prior to installation, using a kerosene or propene torpedo heater (simply waiting for a sunny day can help, as well)

NOTE: When warming epoxy, warm no higher than 90°F

# Q: Does direct sunlight and UV exposure affect the finished product?

A: Most colors of our Non-Slip Epoxy Tread are UV-resistant and recommended for indoor/outdoor use. However, the "Clear" epoxy may yellow when exposed directly to sunlight. Product performance will not be affected, but a covered area is recommended for best aesthetic results when installing the Clear epoxy.

### Q: Are there width restrictions on the size of treads that I can create?

A: Each Non-Slip Epoxy Tread Kit includes two rolls of tape for manual alignment at any width, but we recommend a maximum tread width of 1" for easy application and the best finished look. You can eliminate guesswork and create straight lines by purchasing 1" Tread Forming Tape (FLM861) as a guide.

### Q: Can this epoxy be used underwater?

A: Installation must take place on a clean, dry surface. Once fully cured (see label on cartridge), epoxy treads can be submerged in water without affecting product performance.

#### Q: How long will my Non-Slip Epoxy Treads last?

A: This product is a permanent application that is designed to provide years of useful life. Touchups and minor reapplication may be necessary depending on your traffic level and conditions.

### Q: How long does it take for Epoxy Treads to cure?

A: Cure times vary depending on temperature and which color of Epoxy Tread you are working with:

| Epoxy Color      | Working Time | Curing Time |
|------------------|--------------|-------------|
| Black            | 30 minutes   | 24 hours    |
| Yellow           | 30 minutes   | 24 hours    |
| Clear            | 5 minutes    | 2 hours     |
| Glow-In-The-Dark | 15 minutes   | 12 hours    |

#### Q: Can I remove Epoxy Treads once they're installed?

A: Before your epoxy treads are fully cured, you can remove them with a sharp metal scraper. If full curing has already taken place, a hammer and chisel may be required.

NOTE: PIG Non-Slip Epoxy Treads are a permanent application, and any attempts to remove them could potentially damage the surface underneath. Please work carefully if removal is necessary.



#### newpig.com

North America: **1-800-468-4647** Europe: **+31 (0)76 596 92 50** 

China: +86-21-400 921 5178

UK: **0800 919 900** 

Outside North America: +1-814-684-0101