

# PIG Latching Drum Lid for Poly Drum

## Instructions

Depending on which 55 gallon poly drum you have, spacers may be needed for the lid to fit securely. Refer to the list below to determine if a spacer is required for your drum. Two sets of interchangeable drum spacers are included.

**No Spacer**  
PIG DRM1147

**Spacer #1 — Small**  
Shutz M4232  
Greif OK 55T  
Greif OL 55  
Greif-Valerex VO 55  
Dixie Poly Drum

**Spacer #2 — Large**  
Greif OS55



### Step 1 — Prepare Lid for Installation

Remove the hairpin and hinge pin from the hinge bracket (fig. A). Place the lid aside.

### Step 2 — Attach Spacer

Refer to above chart to determine if a spacer is required for your drum. If no spacer is required, proceed to step 3. Bolt spacer to the retaining ring (fig. B).

### Step 3 — Attach Retaining Ring

Open the clamp lever on retaining ring and place ring over the drum top. Close the lever and make sure the retaining ring is against the bottom edge of the drum rim (fig. C).

### Step 4 — Attach Lid

Place the drum lid on top of the drum and replace the hinge pin and hairpin (fig. D).

### Step 5 — Test Lid Closure

When the lid is closed and latched, the latch bar should contact the middle of the flat surface on the latch finger. If it does not, adjust the latch bar.

**NOTE:** The latch finger may not be centered on the latch bar, but that is normal and will not affect lid seal.

To adjust the latch bar, open the lid, then loosen the hex bolt on each side of the latch bar using a  $\frac{3}{8}$ " wrench (fig. E). Slide the latch bar as needed, secure the hex bolts and retest the lid closure.



Drum lid with spacer #1 installed.



Drum lid with no spacer installed.



Drum lid with spacer #2 installed.



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